



UNITED STATES PATENT AND TRADEMARK OFFICE

UNITED STATES DEPARTMENT OF COMMERCE United States Patent and Trademark Office Address: COMMISSIONER FOR PATENTS P.O. Box 1450 Alexandria, Virginia 22313-1450 www.uspto.gov

APPLICATION NO.	FILI	NG DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO	
10/802,984	03.	/17/2004	Donald R. Van Der Moere	D5270	3898	
30409	7590	08/11/2005		EXAM	EXAMINER	
INTERNAT		GARCIA, ERNESTO				
P.O. BOX 14		ART UNIT	PAPER NUMBER			
WARRENVILLE, IL 60555				3679		

DATE MAILED: 08/11/2005

Please find below and/or attached an Office communication concerning this application or proceeding.

		V					
	,	Application No.	Applicant(s)				
	Office Action Summan	10/802,984	VAN DER MOERE ET AL.				
	Office Action Summary	Examiner	Art Unit				
		Ernesto Garcia	3679				
The MAILING DATE of this communication appears on the cover sheet with the correspondence address Period for Reply							
THE - Exte after - If the - If NC - Failu Any	ORTENED STATUTORY PERIOD FOR REPLY MAILING DATE OF THIS COMMUNICATION. nsions of time may be available under the provisions of 37 CFR 1.13 SIX (6) MONTHS from the mailing date of this communication. The period for reply specified above is less than thirty (30) days, a reply operiod for reply is specified above, the maximum statutory period were to reply within the set or extended period for reply will, by statute, reply received by the Office later than three months after the mailing ed patent term adjustment. See 37 CFR 1.704(b).	36(a). In no event, however, may a reply be ting within the statutory minimum of thirty (30) day will apply and will expire SIX (6) MONTHS from a cause the application to become ABANDONE	nely filed s will be considered timely. the mailing date of this communication. D (35 U.S.C. § 133).				
Status							
1)⊠	Responsive to communication(s) filed on 03/12	7/2004.					
2a)[This action is FINAL . 2b)⊠ This	action is non-final.					
3)□	Since this application is in condition for allowance except for formal matters, prosecution as to the merits is closed in accordance with the practice under <i>Ex parte Quayle</i> , 1935 C.D. 11, 453 O.G. 213.						
Disposit	ion of Claims						
5)□ 6)⊠ 7)□	Claim(s) 1-21 is/are pending in the application. 4a) Of the above claim(s) is/are withdraw Claim(s) is/are allowed. Claim(s) 1-21 is/are rejected. Claim(s) is/are objected to. Claim(s) are subject to restriction and/o	wn from consideration.					
Applicat	ion Papers						
9)⊠ The specification is objected to by the Examiner.							
10)☐ The drawing(s) filed on is/are: a)☐ accepted or b)☐ objected to by the Examiner.							
Applicant may not request that any objection to the drawing(s) be held in abeyance. See 37 CFR 1.85(a).							
11)[Replacement drawing sheet(s) including the correct The oath or declaration is objected to by the Ex		• •				
Priority (under 35 U.S.C. § 119						
 12) Acknowledgment is made of a claim for foreign priority under 35 U.S.C. § 119(a)-(d) or (f). a) All b) Some * c) None of: 1. Certified copies of the priority documents have been received. 2. Certified copies of the priority documents have been received in Application No 3. Copies of the certified copies of the priority documents have been received in this National Stage application from the International Bureau (PCT Rule 17.2(a)). * See the attached detailed Office action for a list of the certified copies not received. 							
Attachmen	t(s)						
1) Notice of References Cited (PTO-892) 2) Notice of Draftsperson's Patent Drawing Review (PTO-948) 4) Interview Summary (PTO-413) Paper No(s)/Mail Date							
3) 🔲 Infori	re of Draftsperson's Patent Drawing Review (PTO-948) mation Disclosure Statement(s) (PTO-1449 or PTO/SB/08) rr No(s)/Mail Date		ate latent Application (PTO-152)				

M

DETAILED ACTION

Drawings

The drawings were received on September 28, 2004. These drawings are not acceptable. The drawings do not comply with 37 CFR 1.121 because the top margin of each sheet has not been identified as "Replacement Sheet".

Specification

In order to minimize the necessity in the future for converting dimensions given in the English system of measurements to the metric system of measurements when using printed patents as research and prior art search documents, all patent applicants should use the metric (S.I.) units followed by the equivalent English units when describing their inventions in the specifications of patent applications.

The specification is objected to as failing to provide proper antecedent basis for the claimed subject matter. See 37 CFR 1.75(d)(1) and MPEP § 608.01(o). Correction of the following is required: "the coating comprising the piston pin cylindrical exterior margin" recited in line 2 of claim 2 lacks proper antecedent basis in the specification.

Claim Objections

Page 3

Claim 15 is objected to because "piston pin" in line 7 should be --the tubular body--. Appropriate correction is required.

Claim Rejections - 35 USC § 112

The following is a quotation of the second paragraph of 35 U.S.C. 112:

The specification shall conclude with one or more claims particularly pointing out and distinctly claiming the subject matter which the applicant regards as his invention.

Claims 1-14 and 16-21 are rejected under 35 U.S.C. 112, second paragraph, as being indefinite for failing to particularly point out and distinctly claim the subject matter which applicant regards as the invention.

Regarding claim 1, the limitation "the mating" in line 4 is misleading since the claim has not set forth that the tubular body is mated with the pin bore.

Regarding claim 8, the limitation "the mating" in line 6 is misleading since the claim has not set forth that the tubular body is mated with the pin bore.

Regarding claims 2-7, 13, and 14, the claims depend from claim 1 and therefore are indefinite.

Regarding claims 9-12, the claims depend from claim 8 and therefore are

indefinite.

Regarding claim 16, since claim 15 sets forth that the piston pin is mated with the

Page 4

connecting rod, how does one dispose a chromium-nitride coating after the components

are mated. It appears that the step in claim 16 should be before the step of mating in

claim 15.

Regarding claim 20, the same problem occurs with the step of buffing after

mating.

Regarding claims 17-19, and 21, the claims depend from claim 16 and therefore

are indefinite.

Double Patenting

Applicant is advised that should claims 6 and 7 be found allowable, claims 13

and 14 will be objected to under 37 CFR 1.75 as being a substantial duplicate thereof.

When two claims in an application are duplicates or else are so close in content that

they both cover the same thing, despite a slight difference in wording, it is proper after

allowing one claim to object to the other as being a substantial duplicate of the allowed

claim. See MPEP § 706.03(k).

Claim Rejections - 35 USC § 102

The following is a quotation of the appropriate paragraphs of 35 U.S.C. 102 that form the basis for the rejections under this section made in this Office action:

A person shall be entitled to a patent unless -

- (b) the invention was patented or described in a printed publication in this or a foreign country or in public use or on sale in this country, more than one year prior to the date of application for patent in the United States.
- (e) the invention was described in (1) an application for patent, published under section 122(b), by another filed in the United States before the invention by the applicant for patent or (2) a patent granted on an application for patent by another filed in the United States before the invention by the applicant for patent, except that an international application filed under the treaty defined in section 351(a) shall have the effects for purposes of this subsection of an application filed in the United States only if the international application designated the United States and was published under Article 21(2) of such treaty in the English language.

Claim 1-7, 13, and 14 are rejected under 35 U.S.C. 102(b) as being anticipated by Komuro et al., 5,851,659.

Regarding claim 1, Komuro et al. disclose, in Figure 3, a piston pin comprising a tubular body 13 having an exterior margin. Applicants should note that the exterior margin is shiftably able to mate with an inside margin of a pin bore of a connecting rod.

Regarding claim 2, a chromium-nitride (Cr-N) coating is disposed on the tubular body **13**. The coating comprises the exterior margin.

Regarding claim 3, applicants are reminded that the method of depositing the Cr-N coating by physical vapor deposition is not germane to the issue of patentability of the piston pin itself. Therefore, this limitation has been given limited patentable weight. See MPEP ' 2113.

Regarding claim 4, the coating was deposited to a depth of between 1 and 10 microns (col. 2, line 40).

Regarding claim 5, the coating was deposited to a depth of substantially 5 microns.

Regarding claims 6 and 13, the coating is buffed. Applicant should note that the roller fatigue test apparatus inherently buffs the material until the coating peels off.

Regarding claims 7 and 14, the coating is buffed. Applicant should note that the roller fatigue test apparatus inherently buffs the material until the coating peels off.

Applicants should note that limited patentable weight is given to the buffing operation.

Claims 8 and 15 are rejected under 35 U.S.C. 102(b) as being anticipated by Lemelson, 4,974,498.

Application/Control Number: 10/802,984

Art Unit: 3679

Regarding claim 8, as best understood, Lemelson discloses, in Figure 2, a combination of a piston pin **15** and a connecting rod **18**. The piston pin **15** has a tubular body **52** having a cylindrical exterior margin **50,51**. The connecting rod **18** is formed of a certain material and has a pin bore (the pin goes through the bore of the connecting rod **18**). An inside margin of the pin bore has a surface formed of the certain material. Applicants should note that the exterior margin **50,51** is shiftably able to mate with an inside margin of a pin bore of a connecting rod.

Regarding claim 15, Lemelson discloses a method comprises:

form a tubular body 52;

form a connecting rod 18;

form a surface margin of a pin bore of a certain material employed in forming the connecting rod 18; and,

mate an exterior margin **50,51** of the tubular body **52** with an inside margin of the pin bore in a surface to surface engagement.

Claim 1 is rejected under 35 U.S.C. 102(e) as being anticipated by Hamada et al., 6,886,521.

Regarding claim 1, Hamada et al. disclose, in Figure 1, a piston pin comprising a tubular body **30** having an exterior margin **40**. Applicants should note that the exterior

margin **40** is shiftably able to mate with an inside margin of a pin bore of a connecting rod.

Claim Rejections - 35 USC § 103

The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:

(a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.

Claims 9-12 and 16-19 are rejected under 35 U.S.C. 103(a) as being unpatentable over Lemelson, 4,974,498, as applied to claim 8 above, and further in view of Komuro et al., 5,851,659.

Regarding claim 9, Lemelson disclose the piston pin 15 has a chromium coating 50 disposed on the tubular body 52. The coating 50 comprises the exterior margin 50,51. However, the chromium is not a chromium-nitride. Lemelson suggests that chromium alloys or the like can be used as a coating (col. 4, lines 56-62). Komuro et al. suggest using chromium-nitride for a coating to reduce friction (col. 2, lines 33-34). Therefore, as taught by Komuro et al., it would have been obvious to one of ordinary skill in the art at the time the invention was made to use chromium-nitride as an alloy for the coating to reduce friction.

Regarding claim 10, applicants are reminded that the method of depositing the Cr-N coating by physical vapor deposition is not germane to the issue of patentability of the piston pin itself. Therefore, this limitation has been given limited patentable weight. See MPEP ' 2113.

Regarding claims 11 and 18, Komuro et al. teaches the coating deposited to a depth of between 1 and 10 microns (col. 2, line 40).

Regarding claims 12 and 19, the coating was deposited to a depth of substantially 5 microns.

Regarding claim 16, Lemelson discloses the step of disposing a chromium coating **50** on the tubular body **52** and the coating **50** comprises the exterior margin **50,51**. However, the chromium is not a chromium-nitride. Lemelson suggests that chromium alloys or the like can be used as a coating (col. 4, lines 56-62). Komuro et al. suggest using chromium-nitride for a coating to reduce friction (col. 2, lines 33-34). Therefore, as taught by Komuro et al., it would have been obvious to one of ordinary skill in the art at the time the invention was made to use chromium-nitride as an alloy for the coating to reduce friction.

Regarding claim 17, Lemelson disclose the step of depositing coating by physical vapor deposition.

Claim 20 is rejected under 35 U.S.C. 103(a) as being unpatentable over Lemelson, 4,974,498, in view of Komuro et al., 5,851,659, as applied to claims 9-19 above, and further in view of Fukutome et al., 5,601,293.

Regarding claim 20, Lemelson, as modified above, fails to disclose buffing the chromium-nitride after deposition. Fukutome et al. suggest treating the surface roughness of the coating to resist wear (col. 7, line 18-21) as evidenced by the results. Therefore, as taught by Fukutome et al., it would have been obvious to one of ordinary skill in the art at the time the invention was made to buff the chromium-nitride after deposition to treat the surface roughness to resist wear.

Claim 21 is rejected under 35 U.S.C. 103(a) as being unpatentable over Lemelson, 4,974,498, in view of Komuro et al., 5,851,659 and Fukutome et al., 5,601,293, as applied to claim 20 above, and further in view of Wakefield, 3,757,378.

Regarding claim 21, as modified above, Fukutome et al. fails to disclose the buffing operation used. Wakefiled teaches a centerless buffing operation to polish components. Therefore, as taught by Wakefield, it would have been obvious to one of

Application/Control Number: 10/802,984

Art Unit: 3679

ordinary skill in the art at the time the invention was made to use a centerless buffing operation to buff the tubular body.

Conclusion

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Ernesto Garcia whose telephone number is 571-272-7083. The examiner can normally be reached from 9:30-5:30. The fax phone number for the organization where this application or proceeding is assigned is 571-273-8300.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Daniel P. Stodola can be reached at 571-272-7087.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

E.G.

August 4, 2005

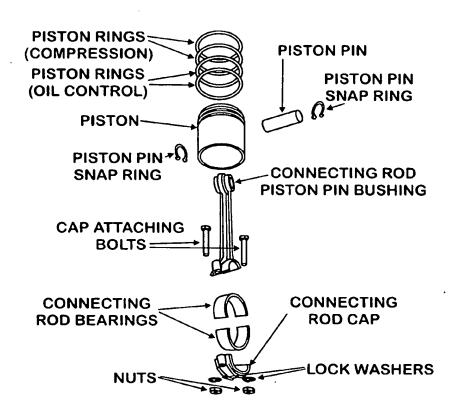
DANIEL P. STODOLA SUPERVISORY PATENT EXAMINER TECHNOLOGY CENTER 3600

aniel P Stodola

Page 11



FIG. 1
PRIOR ART



not a repted

FIG. 2
PRIOR ART

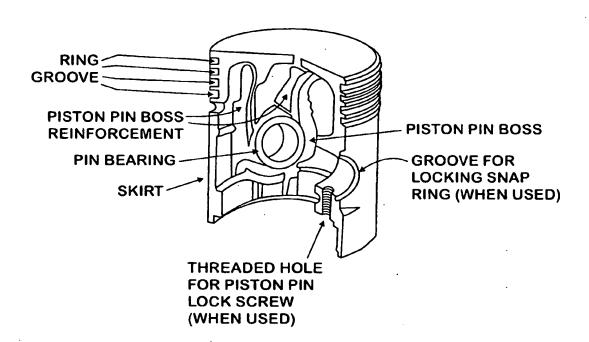
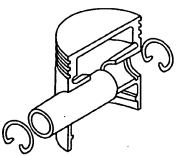
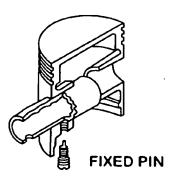


FIG. 3a



FULL-FLOATING PIN

FIG. 3b



200 8/4/05

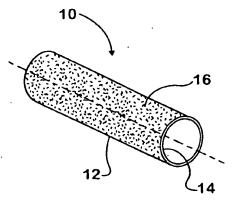


FIG. 4

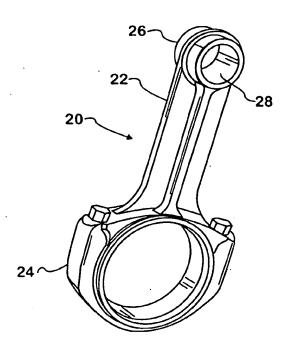
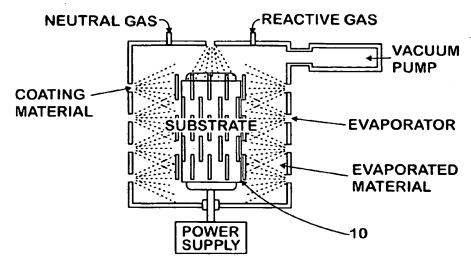


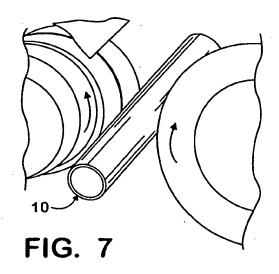
FIG. 5

not accepted 14/05

FIG. 6



PHYSICAL VAPOR DEPOSITION (PVD)



not occepted
gl. 8/4/05